Material Safety Data Sheet
ME-515S Polyurethane Mold Release

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Stoner Incorporated
1070 Robert Fulton Hwy.
Quarryville, PA 17566
1-800-227-5538

Product Name:	Polyurethane Mold Release
Product Code:	ME-515S
Version Date:	06/09/09
24-hour emergency phone:	1-800-424-9300 [CHEMTREC]

2. COMPOSITION / INFORMATION ON INGREDIENTS

			Exposure Limits	
COMPONENT	**CAS #**	**ACGIH TLV**	**OSHA PEL**	**OTHER**
Halogenated hydrocarbon/ether blend	Mixture	Not established	Not established	Not established
NJ Trade Secret Registry	#80100382-5083P	Not established	Not established	Not established
NJ Trade Secret Registry	#80100382-5103P	Not established	Not established	10 ppm Mfg. recommend

3. HAZARDS IDENTIFICATION

POTENTIAL ACUTE [single or short term] HEALTH EFFECTS OF OVEREXPOSURE

Eye : May cause eye irritation. Symptoms may include stinging, tearing, and redness.

Skin : Liquid may cause frostbite. Skin contact may cause irritation.

Ingestion : This material can enter the lungs during swallowing or vomiting and cause lung inflammation and/or damage.

Inhalation : Breathing small amounts during handling is not likely to cause harmful effects. Breathing large amounts may be harmful. Inhalation of concentrations above the recommended limits may cause temporary central nervous system depression with anesthetic effects such as dizziness, headache, incoordination, and loss of consciousness. Exposure to high concentrations can cause irregular heartbeat, cardiac arrest and death. Inhalation of respirable aerosols of the lubricant in this product may cause serious toxic effects in the lungs, based on animal studies. When heated to temperatures above 150°C in the presence of air, one of the ingredients in this product can form formaldehyde vapors. Formaldehyde vapor is harmful by inhalation; irritating to eyes; sensitizer to the respiratory system; an acute toxicant and a potential cancer hazard at concentrations greater than 0.75 ppm.

POTENTIAL CHRONIC [long term] HEALTH EFFECTS OF OVEREXPOSURE:

General Effects: No chronic health effects known.

Cancer Information: THIS PRODUCT CONTAINS NO COMPONENTS LISTED AS CARCINOGENIC BY IARC, NTP, OR OSHA 1910(Z)

Mutagenicity: No data available to indicate product or any components present at greater than 0.1% is mutagenic or genotoxic.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE:

Individuals with preexisting diseases of the central nervous or cardiovascular system may have increased susceptibility to the toxicity of excessive exposures.

HMIS® III* HAZARDOUS WARNINGS:

Health: 2 Flammability: 2 Physical: 1 Personal Protective Equipment: See Section 8

* See www.paint.org/hmis or call the NPCA at 1 (202) 462-6272 for more information on this current rating system.

4. FIRST AID MEASURES

Eyes: Immediately flush eyes gently with plenty of water for at least 15 minutes while holding eyelids apart. If symptoms persist or there is visual difficulty, seek medical attention.

Skin Contact: In case of contact, immediately wash contaminated area with plenty of water for at least 15 minutes. Seek medical attention if symptoms persist. Seek medical attention if symptoms persist. Wash clothing before reuse. For liquid contact, treat for frostbite if necessary.

Ingestion: Do not induce vomiting. Aspiration into the lungs can cause serious damage. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. Contact a physician, medical facility, or poison control center immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Seek immediate medical attention.

NOTES TO PHYSICIAN:

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used only in situations of emergency life support.

5. FIRE FIGHTING MEASURES

Fire and/or Explosion Hazards: This product contains a component(s) that is considered an extremely flammable gas(es), which has vapors that are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, or other flames and ignition sources at locations distant from the material's handling point.Containers may rupture or explode under fire conditions. This material burns with difficulty, but will support combustion. Vapors are heavier than air and may accumulate in low areas.

Fire Fighting Instructions: Use CO_2, foam or dry chemical. Water is generally not effective and may spread fire; however, water spray may be used from a safe distance to cool closed containers and protect surrounding area.

Aerosol Flame Projection Test: Non-flammable aerosol, as determined by ASTM D3065-94. However, this product contains components which may be ignited under certain circumstances. Do not use near ignition sources such as sparks or open flames.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:
Ventilate contaminated area. Remove all sources of ignition. Wear appropriate personal protective equipment (PPE). Stop or reduce discharge if it can be done safely. Avoid run-off into storm sewers and ditches which may lead to natural waterways. Clean up with absorbent material. Place absorbent materials into container and close it tightly. Dispose of container properly.

7. HANDLING AND STORAGE

Handling: Use with adequate ventilation. Do not use near ignition sources. Avoid prolonged or repeated contact with skin. Avoid prolonged or repeated breathing of vapor. Usual precaution for combustible liquids. Wash hands thoroughly after handling. Normal precautions common to safe manufacturing practice should be followed in handling and storage.

Storage: Store in a cool, dry, well ventilated area away from all sources of ignition. Do not store at temperatures above 120 degrees F. Empty container may contain residues which are hazardous. Store away from incompatible materials such as materials that support combustion (oxidizing materials) and corrosive materials (strong acids or bases). Store away from oxygen cylinders or other oxidizing materials and possible ignition sources. Ground all equipment and cylinders before use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Ventilation should be adequate to prevent exposures above the limits indicated in "Section 2" of this MSDS (from known, suspected or apparent adverse effects).

Eye Protection: Wear chemically resistant safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid or airborne material. Do not wear contact lenses. Have an eye wash station available. The use of safety glasses with side shields is recommended if there is any probability of liquid contact with the eyes.

Skin Protection: The use of chemically resistant gloves is recommended if there is any possibility of prolonged or repeated liquid contact with skin.

Respiratory Protection: A supplied air respirator should be used if ventilation is not sufficient to maintain exposure limits. Use NIOSH approved respirator where there is likelihood of inhalation of the product mist, spray or aerosol. The use of an approved dust, fume and mist respirator designed for exposure limits greater than 0.05 mg/m3 is recommended. Where concentrations are above recommended limits as determined by air sampling or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations and use NIOSH/MSHA approved respirators.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Aerosol can	Vapor Density:	[air = 1] 2.04
Appearance:	Clear Colorless	Evaporation Rate:	0.1-0.5 (n-Butyl acetate = 1)
Odor:	Slight ethereal.	Solubility in Water:	Negligible; 0-1%
Specific Gravity:	0.81 (H2O=1)	Boiling Point:	Not applicable°F
Vapor Pressure:	78.00 PSIG @ 70°F	pH:	Not applicable

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Conditions to Avoid: Avoid contact with: Alkali. Alkaline earth metals. Powdered metals. Ignition sources such as open flames, sparks, static discharges or glowing metal surfaces. Oxidizers. Acetic acids Organic acid anhydrides. Strong oxidizing agents.

Decomposition Products: This material can be decomposed by extremely high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and carbonyl fluoride. If heated with peroxides present, violent decomposition can occur. Burning can produce the following combustion products: Carbon dioxide and carbon monoxide. Formaldehyde.

11. DISPOSAL CONSIDERATIONS

Disposal : Dispose according to Federal, State and local regulations.

12. TRANSPORTATION INFORMATION

Agency	Proper Shipping name	UN Number	Hazard Class	Packing Group
DOT	Consumer commodity	Not applicable	ORM-D	Not applicable
IATA	Consumer commodity	Not applicable	9	Not applicable

13. REGULATORY INFORMATION

Warning: This product contains the following chemicals that are subject to reporting requirements for the following regulatory bodies listed below:

COMPONENT	CAS #	% BY WEIGHT	Regulatory Body
No components listed in this section.			SARA Section 313

Warning: This product may contain chemicals known to the State of California to cause cancer. See list below.
No components listed in this section. Prop65 Cancer

Warning: This product may contain chemicals known to the State of California to cause birth defects. See list below.
No components listed in this section. Prop65 Birth Defects

All components of this product are listed on the TSCA inventory.