

**RHODORSIL HI-PRO GREEN**

Date Prepared: 8/07/07

Supersedes Date: 9/01/06

**1. PRODUCT AND COMPANY DESCRIPTION**Bluestar Silicones  
911 E. White Street  
Rock Hill SC 29730**Emergency Phone Numbers:**

FOR EMERGENCIES INVOLVING A SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT CONTACT: CHEMTREC (800-424-9300 within the United States or 703-527-3887 for international collect calls).

**For Product Information:**

(803) 329-5260

**Chemical Name or Synonym:**

SILICONE

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Component	CAS Reg Number	OSHA Hazard	Percentage
POLY(DIMETHYL)SILOXANE	*****	N	40 - 70
TRIMETHOXYPHENYLSILANE	*****	N	15 - 40
METHANOL EMITTED WHEN CONTACTED WITH MOISTURE	67-56-1	Y	< 13
ORGANOTIN CARBOXYLATE	68928-76-7	Y	1 - 5

**3. HAZARDS IDENTIFICATION****A. EMERGENCY OVERVIEW:****Physical Appearance and Odor:**

green viscous liquid, alcohol-like odor.

**Warning Statements:**

WARNING!! FLAMMABLE LIQUID. CONTAINS AN ORGANOTIN COMPOUND WHICH MAY BE TOXIC BY INGESTION, INHALATION AND ABSORPTION, IS A SKIN IRRITANT AND SEVERE EYE IRRITANT AND CAN POSSIBLY CAUSE CHRONIC EFFECTS. If moisture is present, methanol may be emitted before and during curing and is irritating to eyes, skin and respiratory tract. Methanol, at high concentrations, can have central

nervous system effects and may cause blindness if swallowed (unlikely route for exposure in this form).

## **B. POTENTIAL HEALTH EFFECTS:**

### **Acute Eye:**

Irritant. Methanol, emitted during curing, may cause redness, irritation.

### **Acute Skin:**

Toxic if absorbed through skin. Irritant. Methanol, emitted during curing, may cause redness, dryness, loss of natural oils, irritation.

### **Acute Inhalation:**

Toxic if inhaled. Methanol, emitted during curing, may cause upper respiratory tract irritation, headache, dizziness, depression.

### **Acute Ingestion:**

Harmful if ingested. May cause nausea, vomiting, blindness.

### **Chronic Effects:**

This product does not contain any ingredient designated by IARC, NTP, ACGIH or OSHA as probable or suspected human carcinogens. Organotin compounds can affect the central nervous system, respiratory system, eyes, liver, urinary tract, skin and blood. Symptoms include.

## **4. FIRST AID MEASURES**

### **FIRST AID MEASURES FOR ACCIDENTAL:**

#### **Eye Exposure:**

In case of contact, immediately absorb excess with clean absorbent cloth or cotton. Then, hold eyelids open and flush with a steady, gentle stream of water for at least 15 minutes. Seek medical attention if irritation develops or persists or if visual changes occur.

#### **Skin Exposure:**

Immediately wipe excess material off skin with a dry cloth; then wash skin with plenty of soap and water. Seek medical attention if irritation develops or persists.

#### **Inhalation:**

If respiratory irritation or distress occurs remove victim to fresh air. Seek medical attention if respiratory irritation or distress continues.

#### **Ingestion:**

If victim is conscious and alert, give 1-2 glasses of water to drink. Do not give anything by mouth to an unconscious person. Seek medical attention. Do not leave victim unattended.

### **MEDICAL CONDITIONS POSSIBLY AGGRAVATED BY EXPOSURE:**

No specific information found.

### **NOTES TO PHYSICIAN:**

All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

Treat symptomatically. No specific antidote available.

## **5. FIRE FIGHTING MEASURES**

### **FIRE HAZARD DATA:**

#### **Flash Point:**

48 C (118 F). Flammability Class: FLAMMABLE.

**Method Used:**

Pensky-Martens Closed Cup

<b>Flammability Limits (vol/vol%):</b>	<b>Lower:</b>	<b>Upper:</b>
	6	36

**Extinguishing Media:**

Recommended: dry chemical, foam, carbon dioxide.

**Special Fire Fighting Procedures:**

Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing. Cool containers exposed to fire with water.

**Unusual Fire and Explosion Hazards:**

This product has a flash point as indicated above. However it does not sustain combustion as determined by a test method specified in 49 CFR 173 - Appendix H to Part 173 Method for Sustained Combustibility. Storage practices should be in accordance with local fire code requirements.

**Hazardous Decomposition Materials (Under Fire Conditions):**

formaldehyde  
oxides of carbon  
silica

## 6. ACCIDENTAL RELEASE MEASURES

**Evacuation Procedures and Safety:**

Wear appropriate protective gear for the situation. See Personal Protection information in Section 8. CAUTION: Spilled material may make the floor slippery. Do not leave traces of product on floors, ladders, etc., as this may present a slipping hazard.

**Containment of Spill:**

Follow procedure described below under Cleanup and Disposal of Spill.

**Cleanup and Disposal of Spill:**

Absorb with an inert absorbent. Scrape up and place in appropriate closed container (see Section 7: Handling and Storage). Clean up residual material with an appropriate solvent like paint thinner or mineral spirits, provided that there is good ventilation and no sources of ignition.

**Environmental and Regulatory Reporting:**

Do not flush to drain.

## 7. HANDLING AND STORAGE

**Minimum/Maximum Storage Temperatures:**

< 32 C (90 F)

**Handling:**

Avoid breathing vapors and mists. Avoid direct or prolonged contact with skin and eyes. Use nonsparking tools and grounded/bonded equipment and containers when transferring. DO NOT ALLOW TO FREEZE. Store, transfer and handle under a blanket of nitrogen.

**Storage:**

Store in tightly closed containers. Store in an area that is clean, dry, well-ventilated, away from combustible material, away from ignition sources, away from incompatible materials (see Section 10. Stability and Reactivity).

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Introductory Remarks:

These recommendations provide general guidance for handling this product. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. While developing safe handling procedures, do not overlook the need to clean equipment and piping systems for maintenance and repairs. Waste resulting from these procedures should be handled in accordance with Section 13: Disposal Considerations.

Assistance with selection, use and maintenance of worker protection equipment is generally available from equipment manufacturers.

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer, and an irritant to the eyes, nose, throat, skin, and digestive system. Safe handling conditions may be maintained by keeping vapor concentrations within the OSHA Permissible Exposure Limit for formaldehyde.

### Exposure Guidelines:

Exposure limits represent regulated or recommended worker breathing zone concentrations measured by validated sampling and analytical methods, meeting the regulatory requirements. The following limits apply to this material, where, if indicated, S=skin and C=ceiling limit:

#### METHANOL EMITTED WHEN CONTACTED WITH MOISTURE

	Notes	TWA	STEL
ACGIH	S	200 ppm	250 ppm
OSHA	S	200 ppm	325 mg/cu m
OSHA	S	260 mg/cu m	250 ppm

#### TIN, ORGANIC COMPOUNDS AS SN

	Notes	TWA	STEL
ACGIH	S	0.1 mg/cu m	0.2 mg/cu m

### Engineering Controls:

Where engineering controls are indicated by use conditions or a potential for excessive exposure exists, the following traditional exposure control techniques may be used to effectively minimize employee exposures: general area dilution/exhaust ventilation.

### Respiratory Protection:

When respirators are required, select NIOSH/MSHA approved equipment based on actual or potential airborne concentrations and in accordance with the appropriate regulatory standards and/or industrial recommendations.

Under normal conditions, in the absence of other airborne contaminants, the following devices should provide protection from this material up to the conditions specified by the appropriate OSHA, WHMIS or ANSI standard(s): Air-purifying (half-mask/full-face) respirator with cartridges/canister approved for use against organic vapors.

### Eye/Face Protection:

Eye and face protection requirements will vary dependent upon work environment conditions and material handling practices. Appropriate ANSI Z87 approved equipment should be selected for the particular use intended for this material.

It is generally regarded as good practice to wear a minimum of safety glasses with side shields when working in industrial environments.

**Skin Protection:**

Skin contact should be minimized through use of gloves and suitable long-sleeved clothing (i.e., shirts and pants). Consideration must be given both to durability as well as permeation resistance.

**Work Practice Controls:**

Personal hygiene is an important work practice exposure control measure and the following general measures should be taken when working with or handling this material:

- (1) Do not store, use, and/or consume foods, beverages, tobacco products, or cosmetics in areas where this material is stored.
- (2) Wash hands and face carefully before eating, drinking, using tobacco, applying cosmetics, or using the toilet.
- (3) Wash exposed skin promptly to remove accidental splashes or contact with this material.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and Chemical properties here represent typical properties of this product. Contact the business area using the Product Information phone number in Section 1 for its exact specifications.

**Physical Appearance:**

green viscous liquid.

**Odor:**

alcohol-like odor.

**pH:**

Not Applicable

**Specific Gravity:**

1 at 25 C (77 F).

**Water Solubility:**

slowly hydrolyses

**Melting Point Range:**

Not Available

**Boiling Point Range:**

> 211 C (412 F) at 760 mmHg

**Vapor Pressure:**

< 20 mmHg at 107 C (225 F)

**Vapor Density:**

Not Available

## 10. STABILITY AND REACTIVITY

**Chemical Stability:**

This material is stable under normal handling and storage conditions described in Section 7.

**Conditions To Be Avoided:**

combustible materials  
heat  
open flame

spark  
static electricity  
water  
extreme humidity

**Materials/Chemicals To Be Avoided:**

moisture  
water  
strong bases  
strong acids  
strong oxidizing agents

**The Following Hazardous Decomposition Products Might Be Expected:**

**Decomposition Type: hydrolysis**

methanol

**Decomposition Type: thermal**

dimethylcyclosiloxanes  
methylphenylcyclosiloxanes

**Decomposition Type: oxidative/thermal**

formaldehyde

**Hazardous Polymerization Will Not Occur.**

**Avoid The Following To Inhibit Hazardous Polymerization:**

not applicable

## 11. TOXICOLOGICAL INFORMATION

**Acute Eye Irritation:**

**Toxicological Information and Interpretation:**

eye - eye irritation, rabbit. Moderately irritating. Data for methyl alcohol, emitted on contact with moisture.

**Acute Skin Irritation:**

**Toxicological Information and Interpretation:**

skin - skin irritation, rabbit. Moderately irritating. Data for methyl alcohol, emitted on contact with moisture.

**Acute Dermal Toxicity:**

No test data found for product.

**Acute Respiratory Irritation:**

No test data found for product.

**Acute Inhalation Toxicity:**

No test data found for product.

**Acute Oral Toxicity:**

No test data found for product.

**Chronic Toxicity:**

This product does not contain any substances that are considered by OSHA, NTP, IARC or ACGIH to be "probable" or "suspected" human carcinogens.

## 12. ECOLOGICAL INFORMATION

### Ecotoxicological Information:

No data found for product.

### Chemical Fate Information:

No data found for product.

## 13. DISPOSAL CONSIDERATIONS

### Waste Disposal Method:

Chemical additions, processing or otherwise altering this material may make the waste management information presented in this MSDS incomplete, inaccurate or otherwise inappropriate. Please be advised that state and local requirements for waste disposal may be more restrictive or otherwise different from federal laws and regulations. Consult state and local regulations regarding the proper disposal of this material.

### Container Handling and Disposal:

Any containers or equipment used should be decontaminated immediately after use.

**EPA Hazardous Waste - NO**

## 14. TRANSPORTATION INFORMATION

**Transportation Status: IMPORTANT! Statements below provide additional data on listed DOT classification.**

The listed Transportation Classification does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors. This product does not sustain combustion as determined by a test method specified in 49 CFR 173 - Appendix H to Part 173 Method for Sustained Combustibility.

### US Department of Transportation

Shipping Name:

NOT REGULATED

### DOT Marine Pollutants:

The ingredients listed below have been determined to be present in concentrations that make them reportable as regular or severe DOT Marine Pollutants.

Ingredient/Chemical Family Marine Pollutant Class ORGANOTIN COMPOUNDS DOT SEVERE MARINE POLLUTANT

## 15. REGULATORY INFORMATION

### Inventory Status

Inventory	Status
UNITED STATES (TSCA)	Y
CANADA (DSL)	Y
EUROPE (EINECS/ELINCS)	P
AUSTRALIA (AICS)	Y

JAPAN (MITI)	Y
SOUTH KOREA (KECL)	Y

Y = All ingredients are on the inventory.

E = All ingredients are on the inventory or exempt from listing.

P = One or more ingredients fall under the polymer exemption or are on the no longer polymer list. All other ingredients are on the inventory or exempt from listing.

N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing.

## FEDERAL REGULATIONS

### Inventory Issues:

All functional components of this product are listed on the TSCA Inventory.

### SARA Title III Hazard Classes:

Fire Hazard	- YES
Reactive Hazard	- NO
Release of Pressure	- NO
Acute Health Hazard	- YES
Chronic Health Hazard	- NO

### SARA 313 Chemicals

METHANOL EMITTED WHEN CONTACTED WITH MOISTURE ( <13%)

### SARA Extremely Hazardous Substances (EHS)/CERCLA Hazardous Substances

Ingredient	CERCLA/SARA RQ	SARA EHS TPQ
METHANOL EMITTED WHEN CONTACTED WITH MOISTURE	5000 lbs	

### STATE REGULATIONS:

This product does not contain any components that are regulated under California Proposition 65.

## 16. OTHER INFORMATION

### National Fire Protection Association Hazard Ratings--NFPA(R):

2	Health Hazard Rating--Moderate
2	Flammability Rating--Moderate
0	Instability Rating--Minimal

### National Paint & Coating Hazardous Materials Identification System--HMIS(R):



- 2 Health Hazard Rating--Moderate
- 2 Flammability Rating--Moderate
- 0 Reactivity Rating--Minimal

**Reason for Revisions:**

Change and/or addition made to SARA 313 Information in Section 15.

**Key Legend Information:**

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

TLV - Threshold Limit Value

PEL - Permissible Exposure Limit

TWA - Time Weighted Average

STEL - Short Term Exposure Limit

NTP - National Toxicology Program

IARC - International Agency for Research on Cancer

ND - Not determined

Bluestar - Bluestar Silicones Established Exposure Limits

**Disclaimer:**

The information herein is given in good faith but no warranty, expressed or implied, is made.

**\*\* End of MSDS Document \*\***